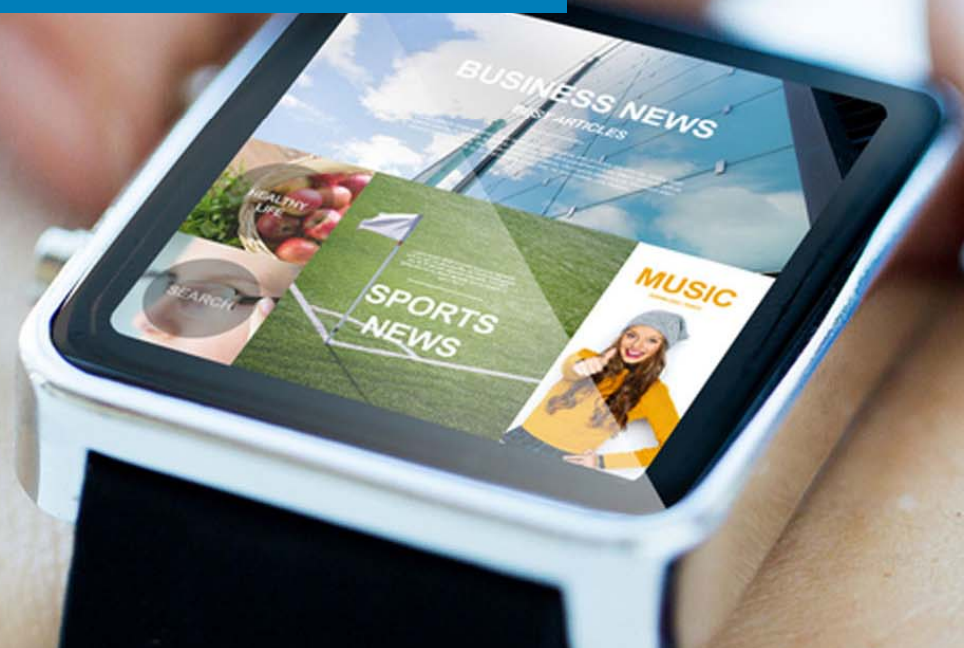


- INTELLIGENT PHOTON DELIVERY SYSTEMS POWERED BY IoT

RadTech USA, May 2018, Mike Gharagozloo



AGENDA

- 1 |
- BACKGROUND
 - OVERVIEW

- 3 |
- AIMS
 - IoT

- 2 |
- LIGHT HAMMER MKIII POWER SUPPLY
 - INTELLIGENT IRRADIATOR

- 4 |
- AIMS CLOUD
 - AIMS CLOUD PREDICTIVE

BACKGROUND - MICROWAVE (MW) POWERED UV SYSTEMS

- Until now,...
 - › only power supply parameters were measured/reported
 - › no irradiator parameters were measured/reported
(*photodetector & air pressure switch were considered interlocks*)

- Further building upon our latest, most technologically advanced MW powered system, the **LightHammer® 10 Mark II**, a number of sensors have been integrated into the irradiator to make the **Intelligent Irradiator**.

- These new irradiator parameters can then be provided to our optional **Advanced Integrated Monitoring System (AIMS)**.
 - › for enhanced system diagnostic, preventative maintenance, predictive analytics, and much, much more...



OVERVIEW - LIGHTHAMMER MKIII SYSTEMS

- Starting with the *LightHammer Mark II* power supply as the foundation
- **PLUS** the new *Intelligent Irradiator*
- To enable...
LOWER COST OF OWNERSHIP
- Heraeus Noblelight's new *LightHammer Mark III* is now here to provide reliable UV technologies for efficient processes.

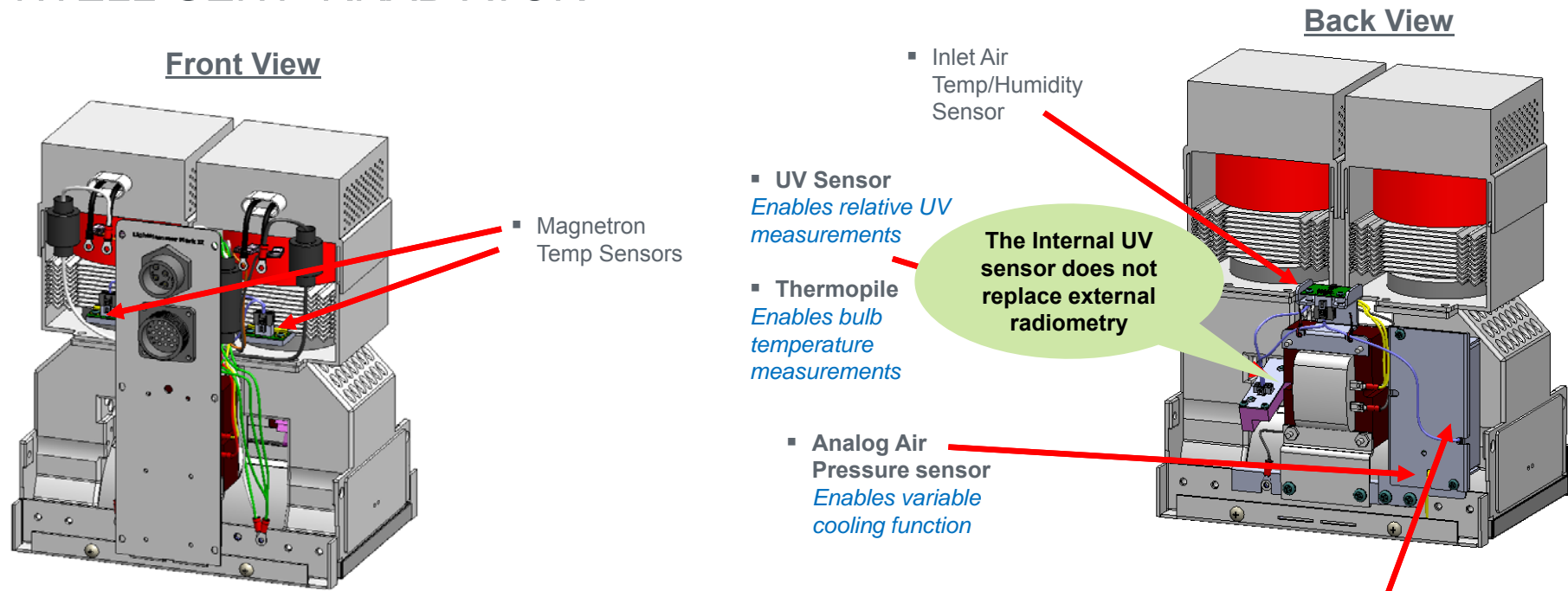


LightHammer
Mark III **10**

BENEFITS - LIGHTHAMMER MARK III POWER SUPPLY

- **Lower Cost of Ownership**
 - › 20+% Energy Savings compared to legacy MW powered systems
 - › ~99% Power Factor Correction (PFC) under full load
 - › Higher reliability
 - › Minimum Total Harmonic Distortion (THD)
 - › 100% Balanced 3-Phase Power Loading
- **Scalable, modular system**
- **Utilizing today's latest state-of-the-art power electronics technology**
 - › Up to 75% Lighter than ferro-resonant power supplies
- **DC output with essentially no output ripple**
- **Universal Industrial Input Power, auto ranging 200 - 480VAC, 50/60Hz**
- **Standard Industrial Communication Protocols**
 - › DeviceNet™, ProfiBus®, ProfiNet®, EtherNet/IP™
 - › Dry Contact (standard)
- **IoT Enabled**
- **Optional solid-state blower power module integrated into power supply**
- **Backward compatible with legacy Light Hammer & LightHammer Mark II power supplies**
- **Green Technology (RoHS)**

THE INTELLIGENT IRRADIATOR

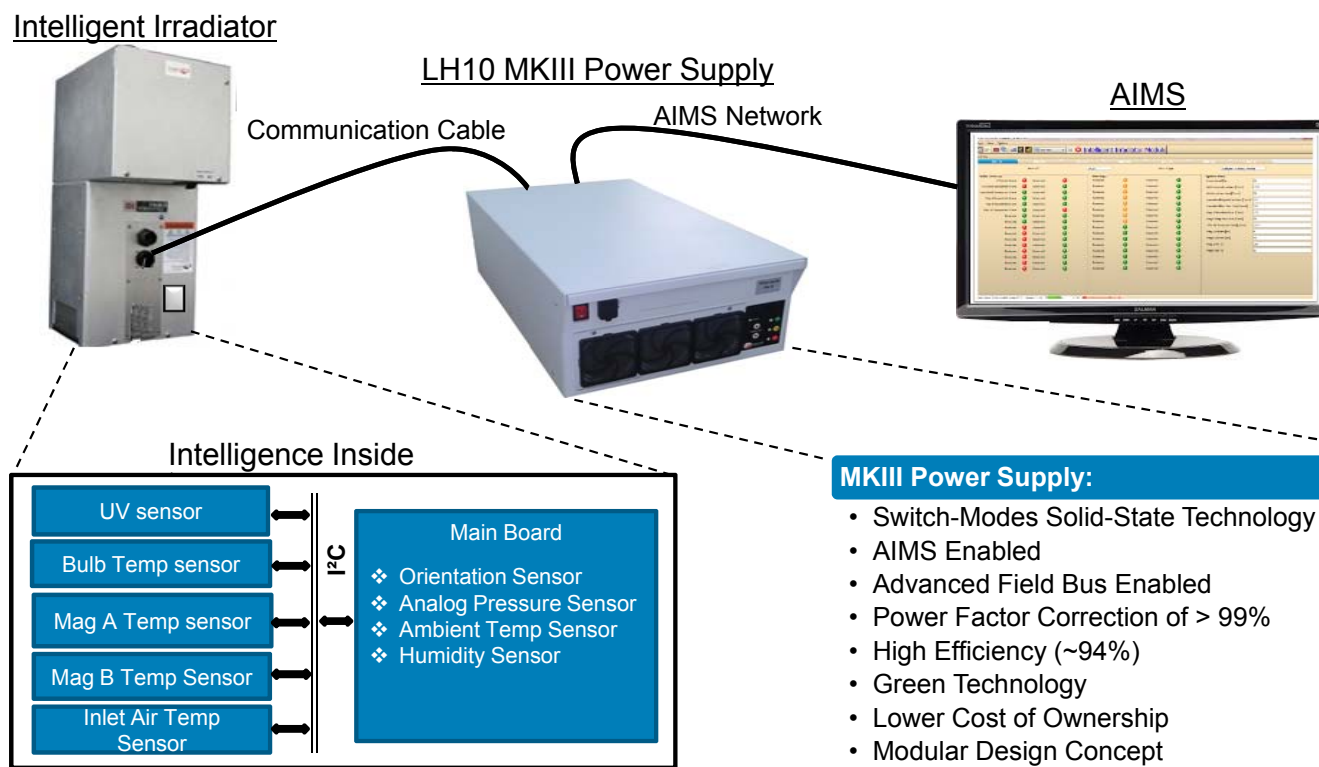


All new sensor boards designed, tested & qualified for:

- > RF interference
- > UV exposure
- > Internal operational environment

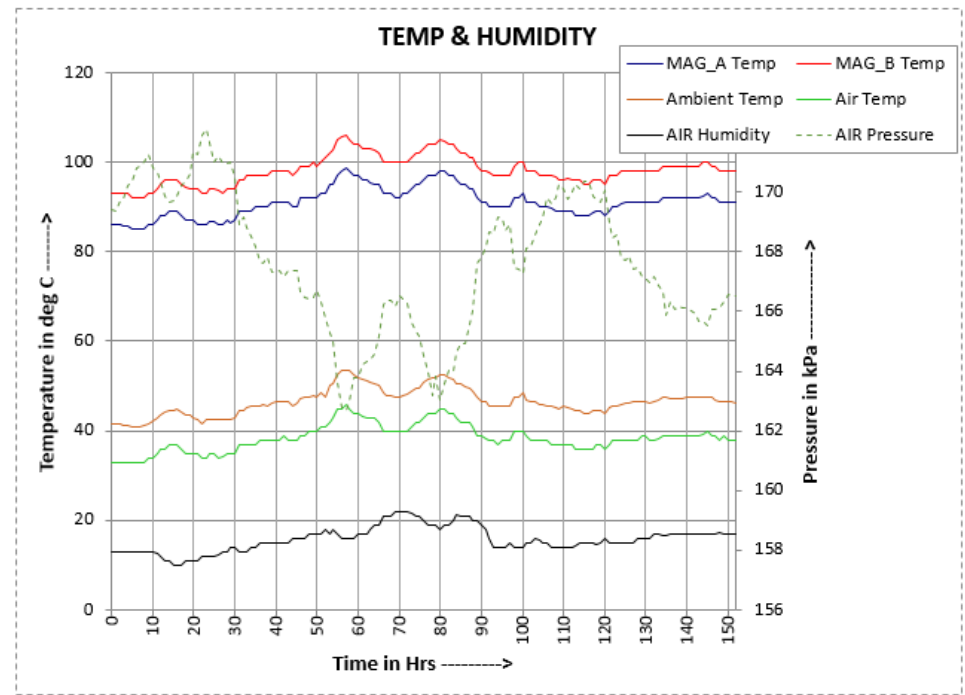
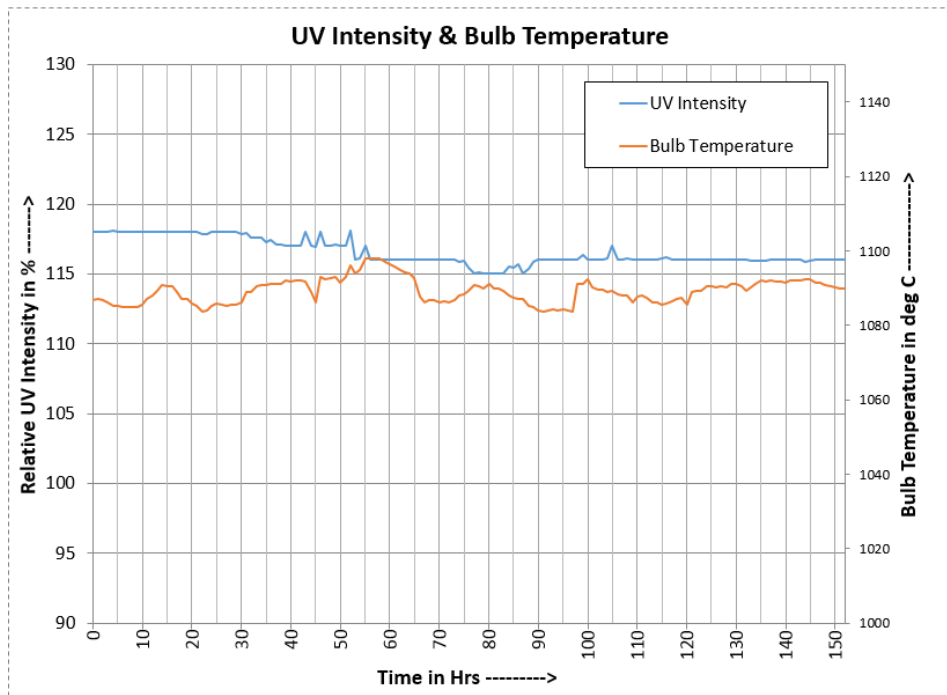
SMART UV SYSTEM

LightHammer Mark III System with AIMS



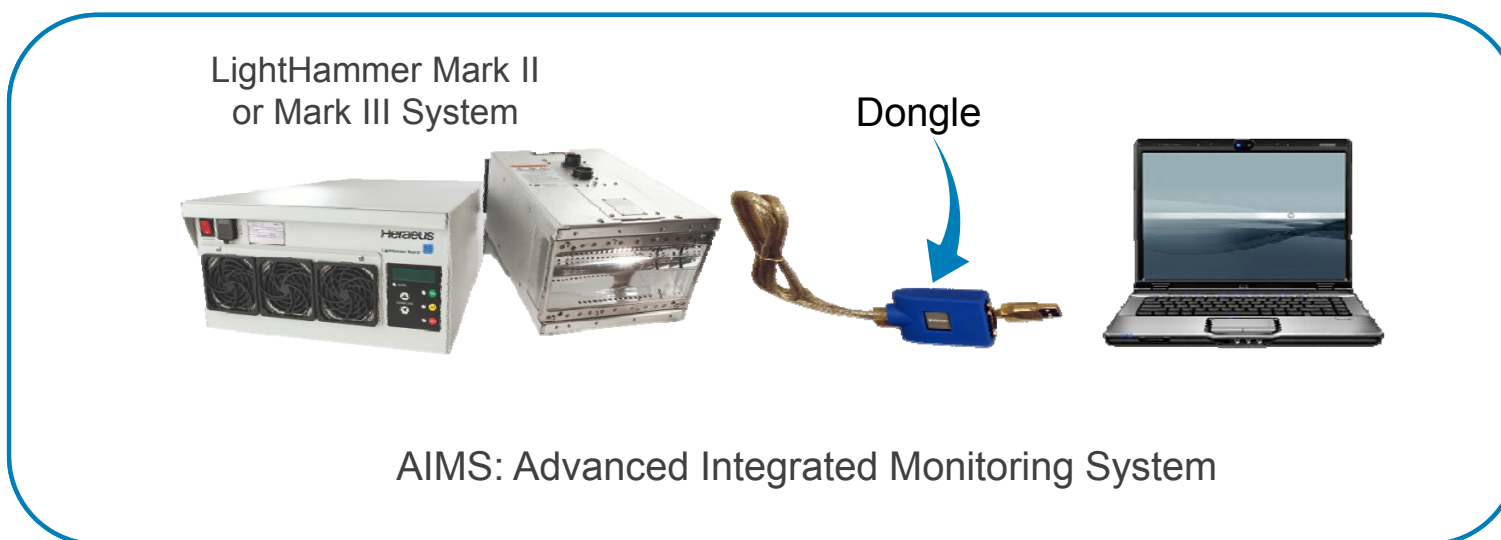
PARAMETER DATA - INTELLIGENT IRRADIATOR

Measurement Data

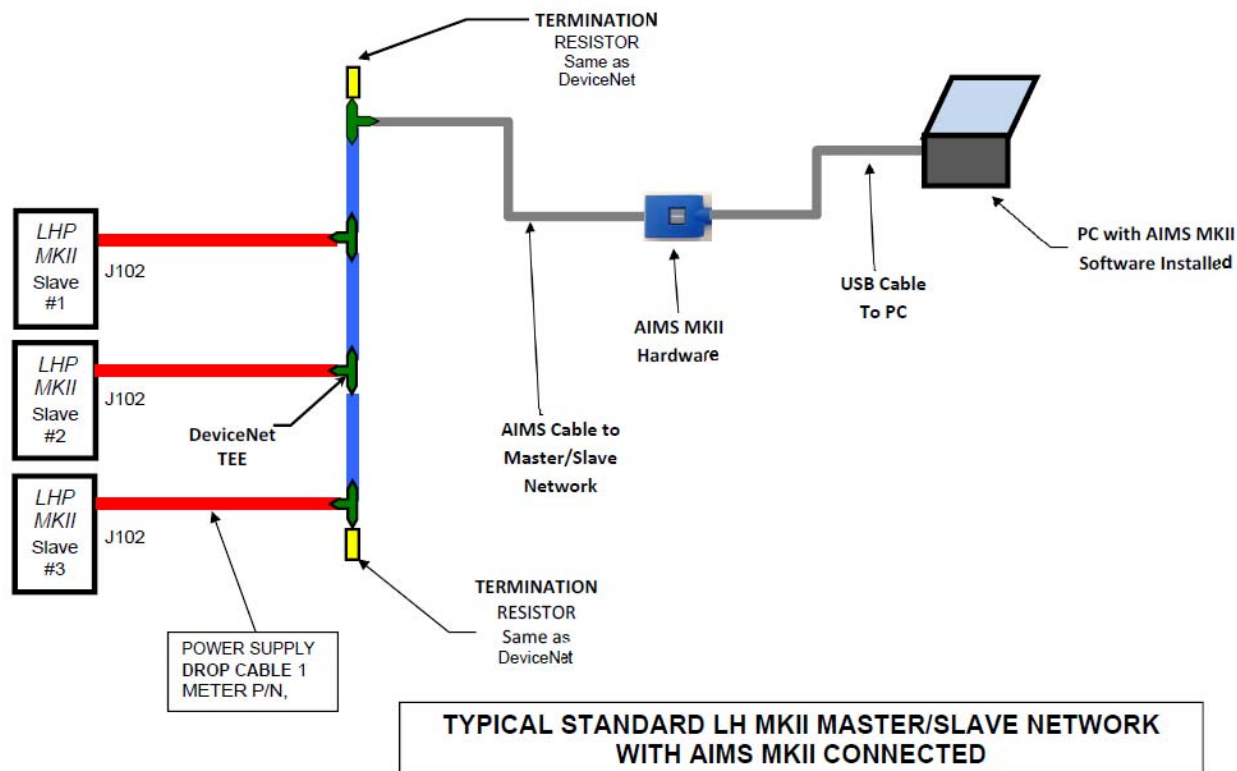


WHAT IS AIMS?...Advanced Integrated Monitoring System

- › AIMS software application in conjunction with hardware (dongle) is used to monitor the system parameters during real-time operation.
- › Capable of monitoring up to **30** Light Hammer Systems.



AIMS: INTEGRATION & REAL-TIME PERFORMANCE MONITORING



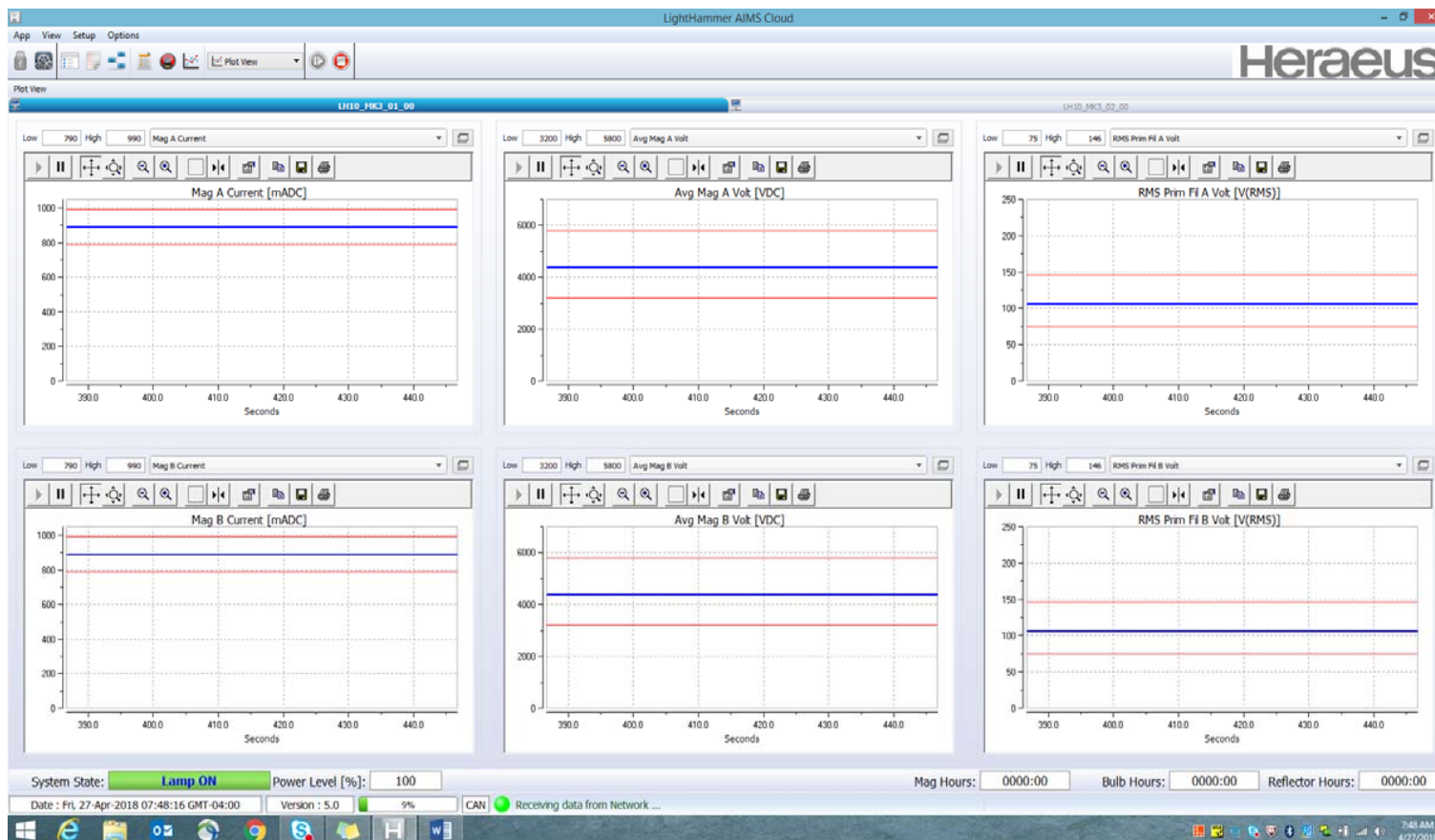
* LH Mark II shown for illustrative purposes only; LH Mark III would be the same.

AIMS – FEATURES & BENEFITS

- **Improves system uptime and maintenance.**

- **Displays & Monitors performance parameters of *LightHammer Mark II & Mark III* Systems.**
 - › **Minimizes unscheduled system shut down**
 - › Central location to collect, display and email all critical system information/data.
 - › Displays a high level status of all *LightHammer Mark II*'s or *Mark III*'s connected.
 - › **Monitors system parameters and sends email notification when critical predefined thresholds are reached.**
 - › Sends e-mail notification (when configured) when a warning/fault is detected or set control limits are exceeded.
 - › **Automatically creates a data file for each day of operation.**
 - › Emails periodic system summary report for all connected units when configured.
 - › **On Board “hour meters tool” to track the maintenance schedule of key consumables (magnetrons, bulbs, reflectors)**
 - › Sends reminder notification to the user(s) for timely replacement
 - › User resettable
 - › Able to log data in 15, 30, or 60 second intervals.

AIMS FOR LIGHTHAMMER MKIII – MONITORING DASHBOARD VIEWS



AIMS FOR LIGHTHAMMER MKIII – MONITORING DASHBOARD VIEWS



AIMS FOR LIGHTHAMMER MKIII – MONITORING DASHBOARD VIEWS

The screenshot displays the LightHammer AIMS Cloud monitoring dashboard. The interface is organized into several key sections:

- System Data:** A grid of 30 digital readouts (DMMs) showing various system parameters. Key values include:
 - Power Level [%]: 100
 - Mag A Current [mA]: 3
 - Mag B Current [mA]: 3
 - Avg Mag A Volt [VDC]: 35
 - Avg Mag B Volt [VDC]: 43
 - Avg Prim Fil A Current [mA]: 4
 - Avg Prim Fil B Current [mA]: 9
 - RMS Prim Fil A Volt [V(RMS)]: 2
 - RMS Prim Fil B Volt [V(RMS)]: 1
 - Relative UV [%]: 0
 - Air Pressure [kPa]: 1.75
 - Integral Blwr Voltage [VDC]: 0
 - Integral Blwr Current [mA]: 0
 - Int Blwr Spd Ctrl [VDC]: 0.00
 - PS Inlet Air Temp [degC]: 21.60
 - PS Outlet Air Temp [degC]: 22.10
 - Temp HV Conv Eng A [degC]: 22.50
 - Temp HV Conv Eng B [degC]: 22.80
 - PS Fans Current [mA]: 2086
 - PS Fan1 Tach [RPM]: 4710
 - PS Fan2 Tach [RPM]: 4520
 - PS Fan3 Tach [RPM]: 4590
 - Line Voltage L1/L2 [VAC]: 469
 - Line Voltage L2/L3 [VAC]: 471
 - Line Voltage L3/L1 [VAC]: 467
 - Bulb Temperature [degC]: 16
 - Mag A Temperature [degC]: 17
 - Mag B Temperature [degC]: 17
 - Irrad Air Temp [degC]: 17
 - Bulb Orientation [deg]: 0
 - Future Option 1 [-]: -1
 - Irrad Inside Temp [degC]: 18
 - Irrad Air Humidity [%]: 65
 - Irrad House Keeping 3.3V [V]: 3.3
 - Irrad House Keeping 5V [V]: 5.0
 - Irrad House Keeping 30V [V]: 29.4
 - Future Option 2 [-]: 1
 - Future Option 3 [-]: 1223
 - Future Option 4 [-]: 1094
 - Future Option 5 [-]: 470
- Fault and Warnings:**
 - System Status:** Indicated by a large green circle.
 - System Fault:** A text box containing "[#0] No Fault".
 - Warnings:** A section with a green header bar, currently empty.
- System Information (Bottom Bar):**
 - System State: Reset
 - Power Level [%]: 100
 - Date: Fri, 27-Apr-2018 07:27:48 GMT-04:00
 - Version: 5.0
 - 9% battery icon
 - CAN icon
 - Receiving data from Network ...
 - Mag Hours: 0000:00
 - Bulb Hours: 0000:00
 - Reflector Hours: 0000:00
 - System tray: 7:27 AM 4/27/2018

AIMS FOR LIGHT HAMMER MKIII – MONITORING DASHBOARD VIEWS

| Row ID | Network ID | System Configuration | Network Type | System Options | Power Level | System State | Fault Code | Warnings | Display | Command | Version |
|--------|------------|----------------------|--------------|----------------|-------------|--------------|--------------|----------|-----------|--------------|---------------|
| 1 | 0 | LH10_Mark3 | Master-Slave | NONE | 100 | Reset | [0] No Fault | | Text View | Request Data | Unit Firmware |
| 2 | 0 | LH10_Mark3 | Master-Slave | NONE | 100 | Reset | [0] No Fault | | Text View | Request Data | Unit Firmware |

Date : Fri, 27-Apr-2018 07:26:32 GMT-04:00 Version : 5.0 8% CAN Receiving data from Network ...

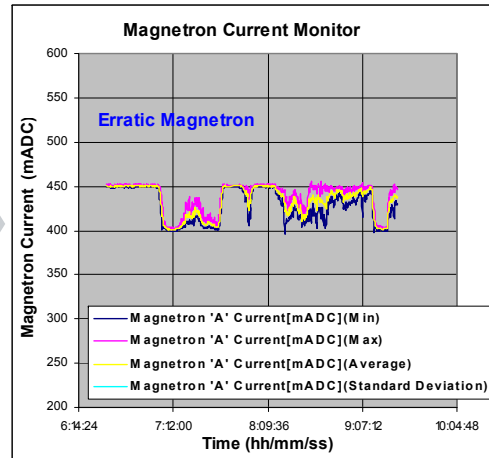
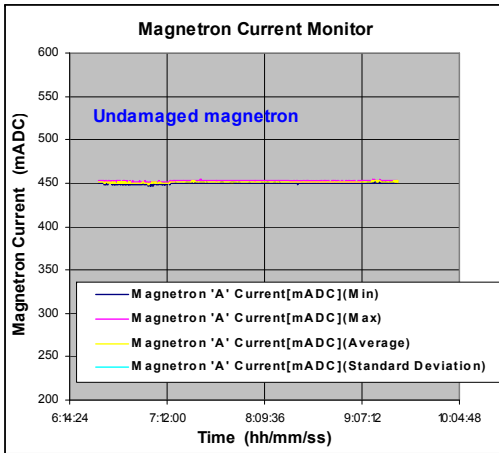
7:26 AM 4/27/2018

AIMS FOR LH10 MKIII (W/ INTELLIGENT IRRADIATOR) – NEW PARAMETERS

- The NEW Intelligent Irradiator allows for an additional 12 new parameters to be monitored
- Total of 80 measured and calculated parameters per system

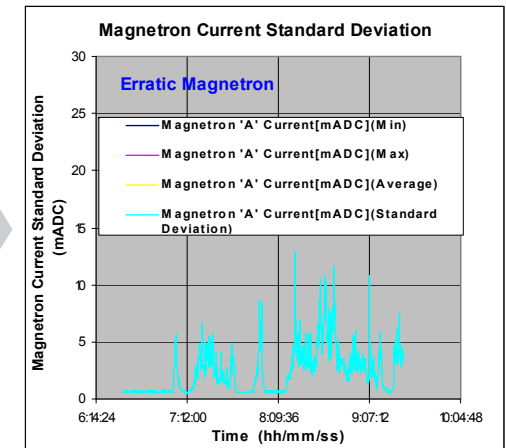
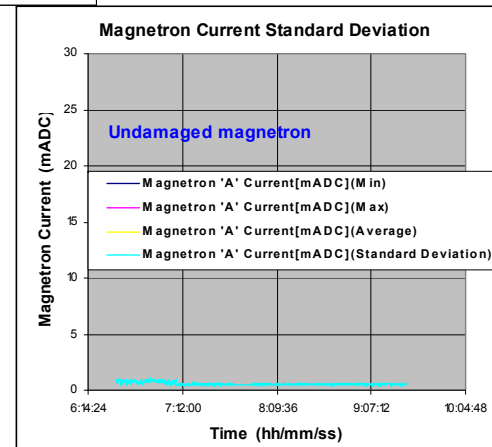
| System Data | | | | | |
|-------------------------------|-------|---------------------------|-------|------------------------------|------|
| Power Level [%] | 100 | Temp HV Conv Eng A [degC] | 22.50 | Irrad Air Humidity [%] | 65 |
| Mag A Current [mADC] | 3 | Temp HV Conv Eng B [degC] | 22.80 | Irrad House Keeping 3.3V [V] | 3.3 |
| Mag B Current [mADC] | 3 | PS Fans Current [mA] | 2086 | Irrad House Keeping 5V [V] | 5.0 |
| Avg Mag A Volt [VDC] | 35 | PS Fan1 Tach [RPM] | 4710 | Irrad House Keeping 30V [V] | 29.4 |
| Avg Mag B Volt [VDC] | 43 | PS Fan2 Tach [RPM] | 4620 | Future Option 2 [-] | 1 |
| Avg Prim Fil A Current [mAAC] | 4 | PS Fan3 Tach [RPM] | 4590 | Future Option 3 [-] | 1223 |
| Avg Prim Fil B Current [mAAC] | 9 | Line Voltage L1/L2 [VAC] | 469 | Future Option 4 [-] | 1094 |
| RMS Prim Fil A Volt [V(RMS)] | 2 | Line Voltage L2/L3 [VAC] | 471 | Future Option 5 [-] | 470 |
| RMS Prim Fil B Volt [V(RMS)] | 1 | Line Voltage L3/L1 [VAC] | 467 | | |
| Relative UV [%] | 0 | Bulb Temperature [degC] | 16 | | |
| Air Pressure [kPa] | 1.75 | Mag A Temperature [degC] | 17 | | |
| Integral Blwr Voltage [VDC] | 0 | Mag B Temperature [degC] | 17 | | |
| Integral Blwr Current [mADC] | 0 | Irrad Air Temp [degC] | 17 | | |
| Int Blwr Spd Ctrl [VDC] | 0.00 | Bulb Orientation [deg] | 0 | | |
| PS Inlet Air Temp [degC] | 21.60 | Future Option 1 [-] | -1 | | |
| PS Outlet Air Temp [degC] | 22.10 | Irrad Inside Temp [degC] | 18 | | |

AIMS - EXAMPLES OF DIAGNOSTIC CAPABILITY



Magnetron Current Standard Deviation

Magnetron Current Monitoring



IoT

RadTech USA, May 2018, Mike Gharagozloo

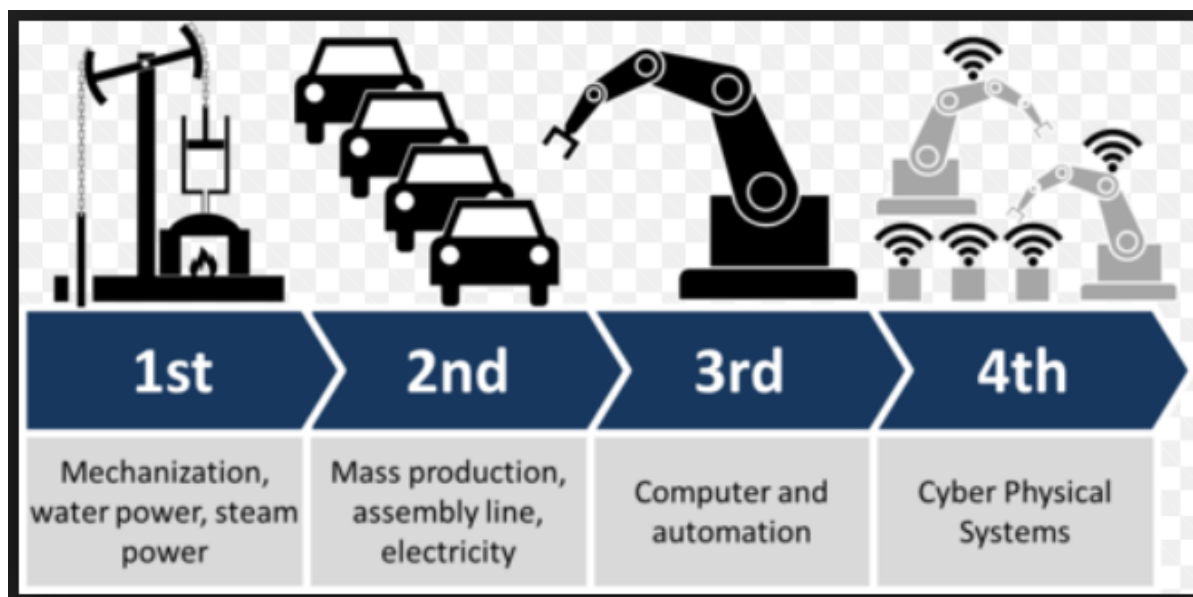


What is IoT?

- The “***Internet of Things***” (IoT) refers to the ever-growing network of physical objects that feature an IP address for internet connectivity and the communication that occurs between these objects and other Internet-enabled devices and systems which also encompasses technologies such as: *smart grids, smart homes, smart factories*
intelligent transportation, smart cities
- Also known as “***Big Data***” and “***Industry 4.0***”
- Also for Industrial use is call the “***Industrial Internet of Things***” (IIoT)
- The IoT (IIoT) is blurring the boundaries between virtual and physical objects, *enabling entirely new market segments and business models.*

INDUSTRY 4.0

- One of the largest global transformations is occurring in history right now... **digitalization**.
- The fourth industrial revolution (Industry 4.0) holds the promise of integrated digital and physical technologies that improve organizational operations, productivity, growth, and innovation.



DIGITALIZATION STRUCTURE

Digital interfaces

- › Customer understanding
- › Cross-department interfaces

Business Impact

- › Reconfigure for value delivery
- › Business models and strategy

Manage Data

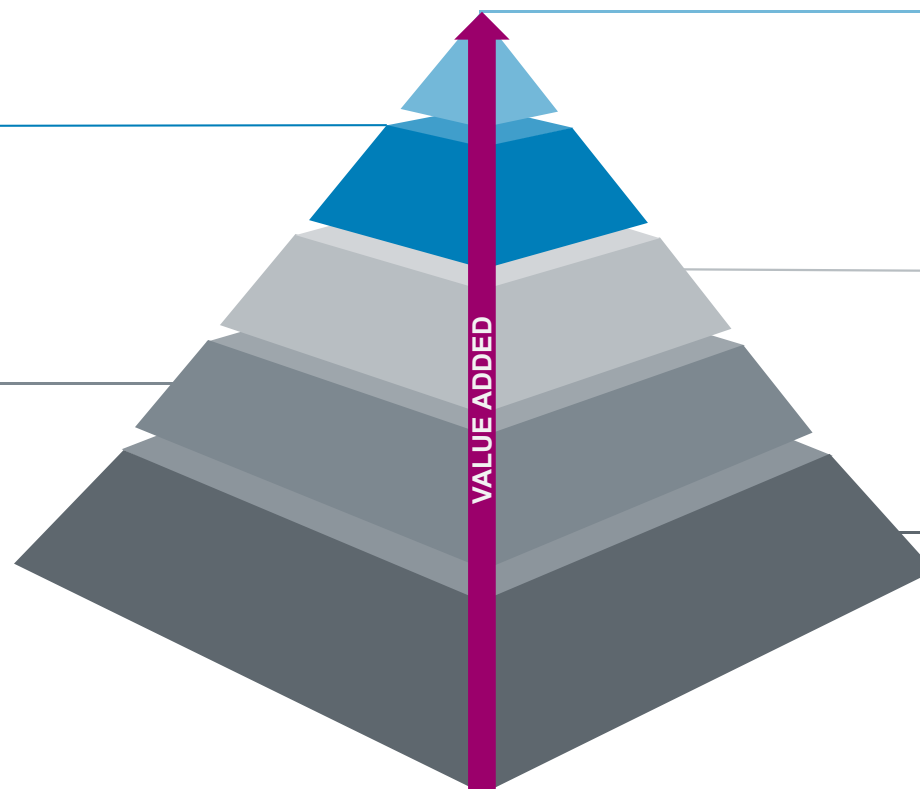
- › Cloud
- › Big data
- › Cyber security

Advanced Analytics

- › Data Science
- › Data Analytics
- › Machine learning

Build connectivity

- › Data acquisition
- › IoT
- › Cyber-physical systems
- › Technology



What does this mean to UV Industry?

- Will IoT impact our Industry?
- The correct question is:

How will IoT impact our Industry?

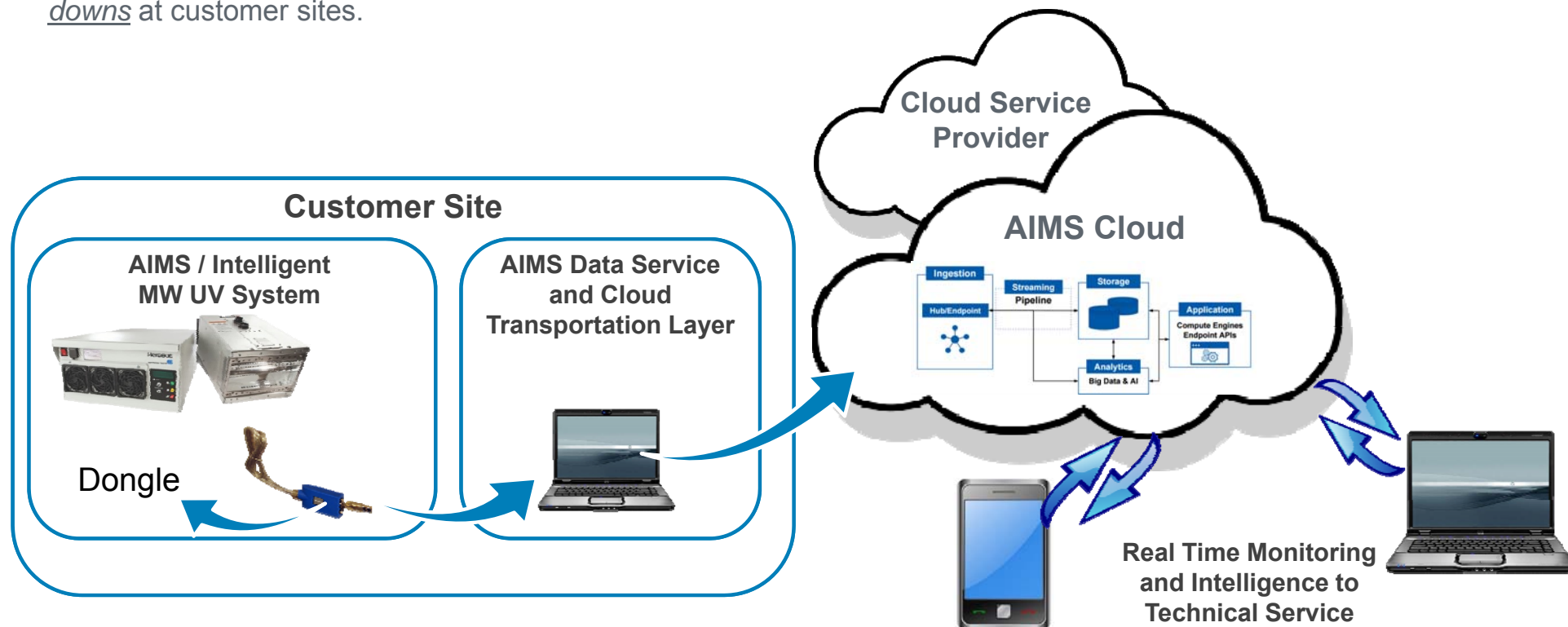
AIMS CLOUD

RadTech USA, May 2018, Mike Gharagozloo

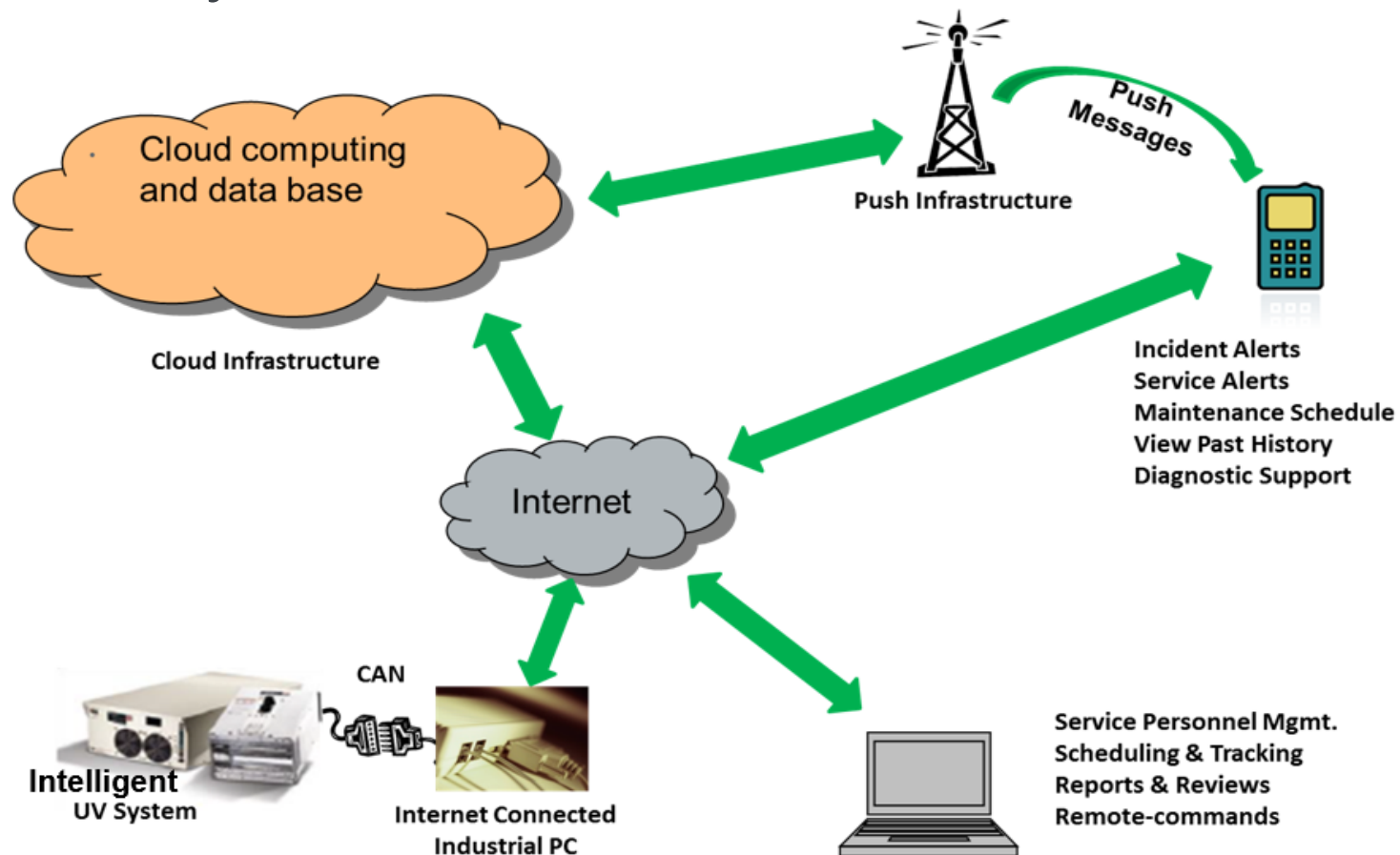


What is AIMS CLOUD?...

- › Real-time transfer and storage of AIMS data to a server in the **Cloud**.
- › Ultimately, this data can be used for predictive maintenance/analytics to avoid unscheduled and often costly system shut downs at customer sites.



AIMS Cloud, System Architecture



AIMS Cloud, Benefits

- **The AIMS Cloud platform will revolutionize the way we are providing our customer service support.**
 - › *Real time data*
 - › *Advanced warning and predictive maintenance*
 - › *Minimize unscheduled shutdown for customers*
 - › *Can monitor customer operation*
 - › *Eventually data can be used for spare parts order via ERP if user enables*
 - › *New service models can be offered to our customers*
 - › ***Service to customers can be proactive instead of reactive***

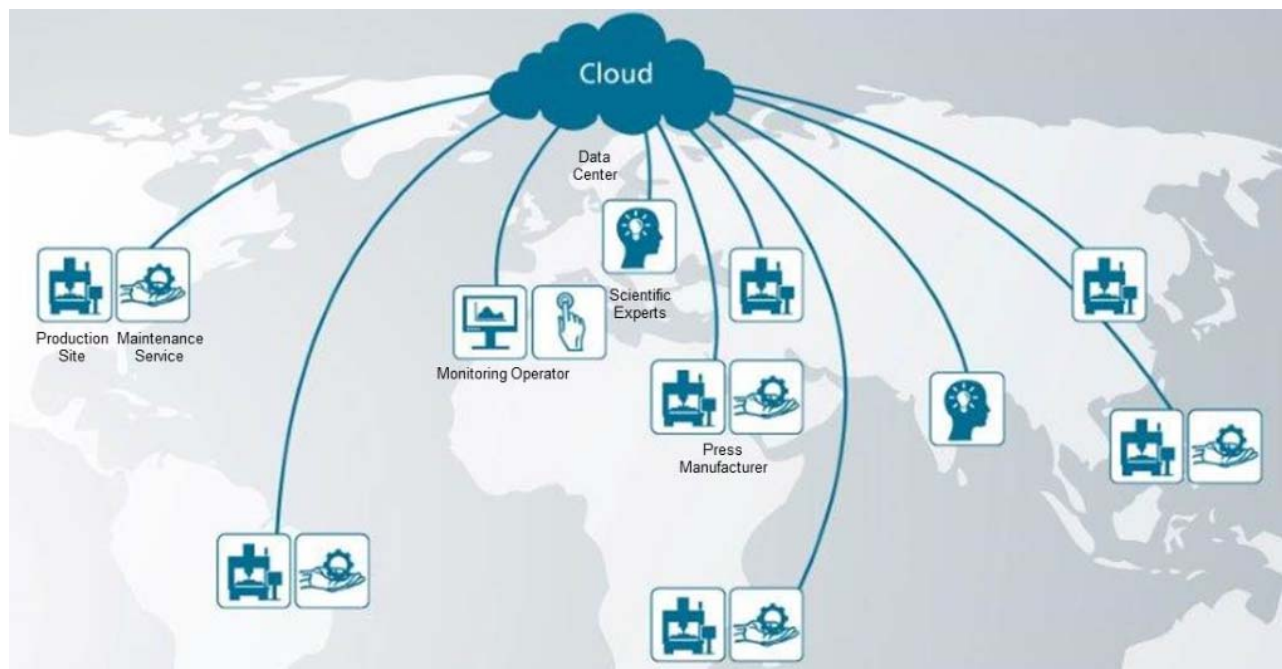
AIMS CLOUD PREDICTIVE

RadTech USA, May 2018, Mike Gharagozloo



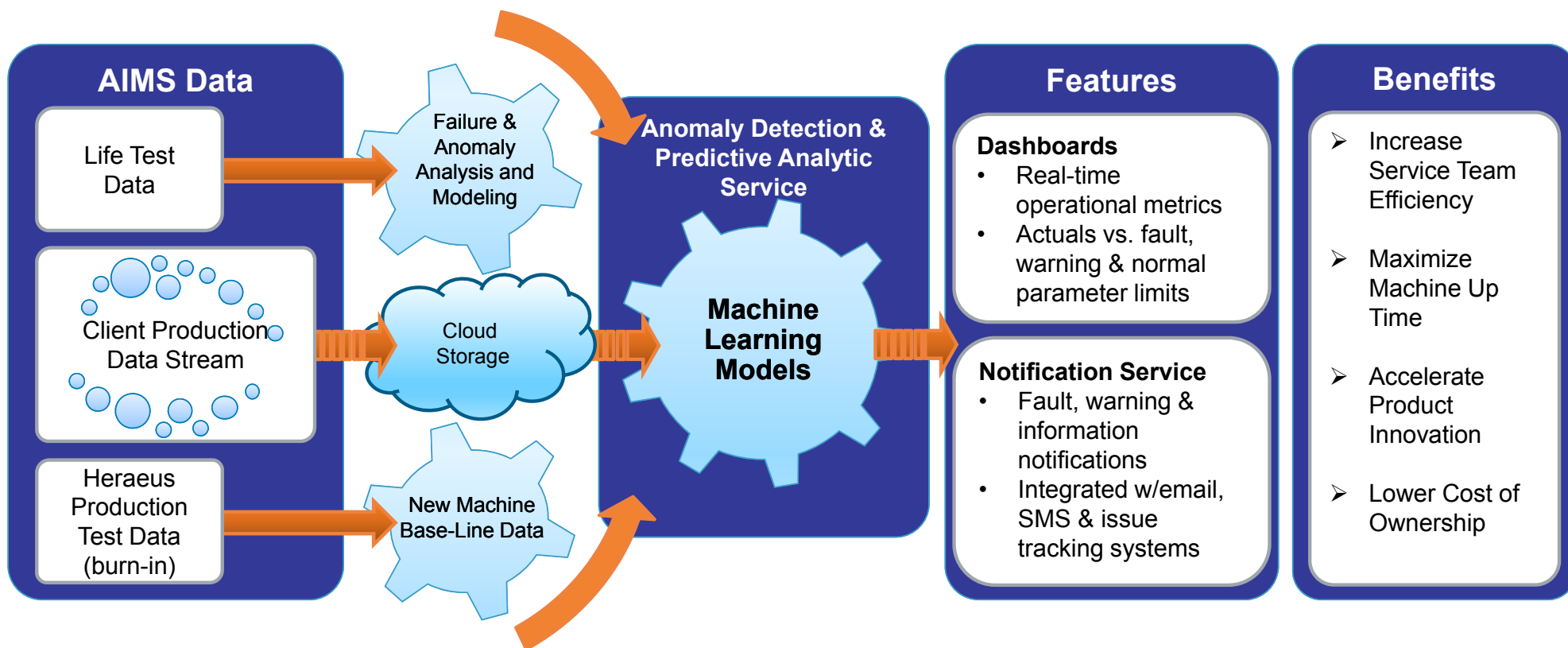
AIMS CLOUD PREDICTIVE – GLOBALLY INTERCONNECTED REACH

To further build upon this tool, and, to not only prepare but, to become a part of the age of digitization, Industry 4.0, and the “smart factory,” **AIMS CLOUD** will be transformed into something even greater!...using predictive algorithms/analytics, it will provide ***Predictive & Actionable Intelligence!***



WHAT IS NEXT?

AIMS CLOUD PREDICTIVE / ANALYTICS PLATFORM – HOW IT WILL WORK



LIGHT HAMMER MARK III DIGITALIZATION STATUS

Digital interfaces ✓

- › Customer understanding
- › Cross-department interfaces

Business Impact ●

- › Reconfigure for value delivery
- › Business models and strategy

Manage Data ✓

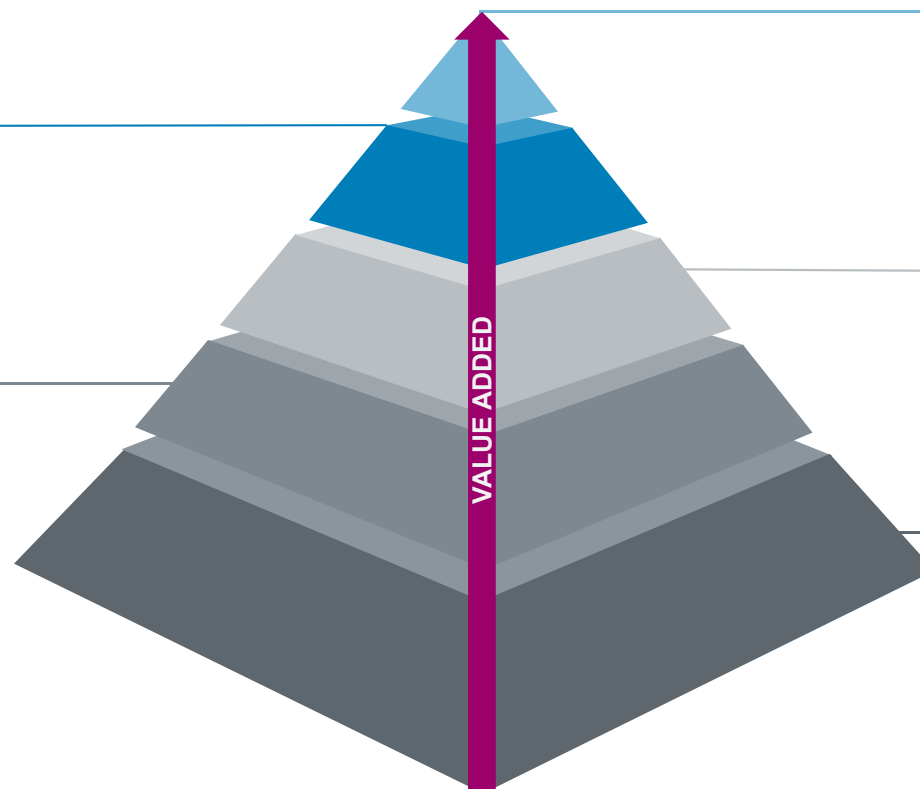
- › Cloud
- › Big data
- › Cyber security

Advanced Analytics ✓

- › Data Science
- › Data Analytics
- › Machine learning

Build connectivity ✓

- › Data acquisition
- › IoT
- › Cyber-physical systems
- › Technology



“THE NEXT GENERATION OF UV CURING SOLUTIONS”

